

ADR Installation for X-Calibur Panoramic X-Ray System

Overview for installing ADR

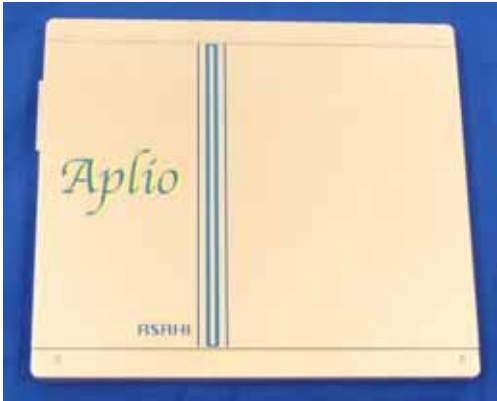
Install ADR sensor unit to the Cassette Holder

Route a LAN cable to the PC

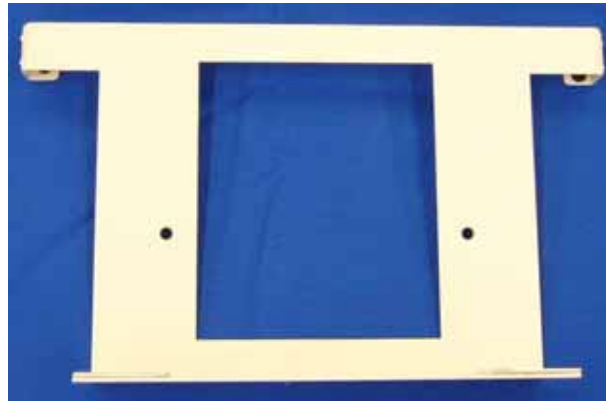
Necessary Components

Item	Ref#.	Part No.	Qty
01. Digital Cable Assembly		308-03711	1
02. Positioning Drawing for Digital Pan		308-03712	1
03. Reference Drawing for Installation of Cassette Assembly	A01	308-03713	1
04. Bracket for Sensor	B03	308-03714	1
05. Light Blocking Plate	B10	308-03715	1
06. Cable Guide Assembly (w/Power Unit)	A02	308-03716	1
07. CNL1 Cable Assembly		308-03717	1
08. Template for Drilling (C)	B16	308-03724	1
09. Template for Drilling (D)	A04	308-03725	1
10. Spacer	B04	408-10745	2
11. Hook	B08	408-10746	2
12. ADR Plus System	B01	408-10459	1
13. Digital Board Assembly		408-10733	1
14. Template for Drilling (B)	B15	408-10779	1
15. CN Board C Assembly		408-05230-04	1
16. Weight		408-10889	3
17. STP LAN Cable		915-30052-01	5 Meter
		915-30052-03	10 M (default)
		915-30052-04	15 Meter
		915-30052-05	20 Meter
		915-30052-06	30 Meter
18. Felt	B07	916-00005-04	1
19. Urethane Roll Stock	B11	937-30018-15	4
20. Cable Holder	B13 / A08	972-83002-01	2
21. Spare Fuse (ST6 800mAN1)		972-05061-01	1
21. Adhesive backed Cable tie base (MB3A-L)A03		972-83007	2
22. STP Coupler(ADT-EX-STP)		988-50047	1

ADR Digital Upgrade Kit major components



CCD Sensor Unit



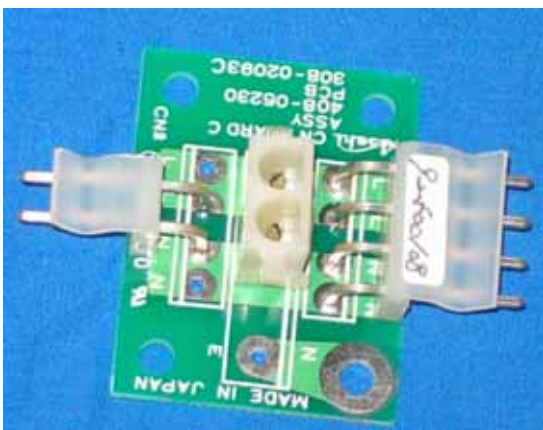
Sensor Bracket



Cable Guide



Power Unit



CN-Board C



Digital Board



CNL1 Cable Assembly



Digital Cable



LAN Cable



Light Blocking Plate

Following Parts become unnecessary

1. CN Board C Assembly	408-05230-03	1
2. Cassette Holding Plate	408-05526	1
3. Cassette Holding Rail	408-04801	1

Necessary tools for this installation

Philip head screw driver (Large)

Slotted head screw driver (Small)

Nut Driver 7/32" (5.5mm)

Sheet Metal Cutter

Long nose pliers

Cutter knife

Round file 25/64" (10mm)

Flat file 15/64" (6mm)

Electric Drill with a drill bit 5/32" (4mm)

Drill bit 3/4" (20mm)

Center punch

Spade Bit

Needle Nose Plier

Metric Nut Driver

Installation Procedures

1. Rotation Unit Section

- Unplug the Power Cable
 1. Remove the Rotation Unit Cover
 2. Pull out CNA(12P) connector from POWER BOARD(PART CODE:EX-07-130), and connect DIGITAL BOARD to CNA



Digital Board

3. Connect the pulled out CNA connector to CNA on the DIGITAL BOARD (Figure 2)

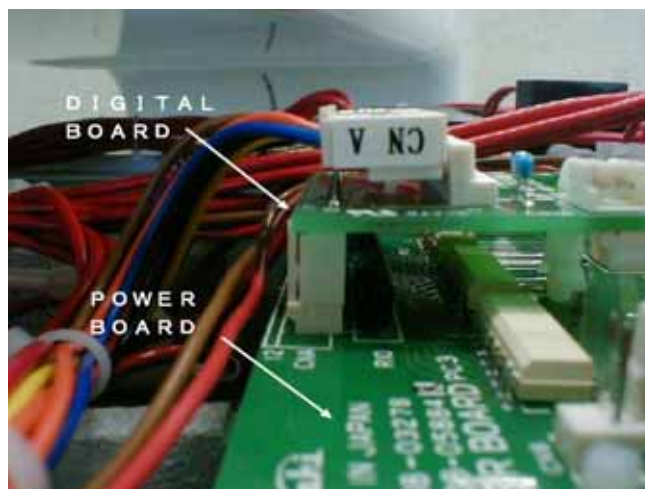


Figure 2

4. Connect CNXD Cable to CNXD connector on the DIGITAL BOARD (Figure 3)

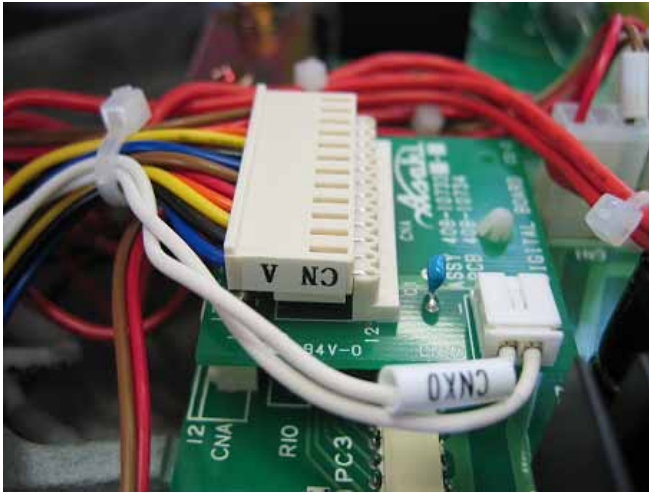


Figure 3

5. Attach the CNXD Cable to the CNA wire harness with a plastic tie (Figure 3)

2. Arm Section

(X-Ray Head Side)

Apply the supplied template A (figure 4). Drill a hole by using 3/4" spade bit. Drill a hole by using 5/32" drill bit. Attach a Cable Holder by a flat head screw. (Figure 7)



Template (A) Figure 4



Figure 5



Figure 6



Cable holder

Figure 7

Apply the supplied template B (figure 8). Drill a hole by using 3/4" spade bit. Then cut sides by using a sheet metal cutter.



Figure 8



Figure 9



Figure 10

3. Cassette Holder Section

Move the cassette holder to the right end.

Apply the template C on the metal cassette holder shield plate (Align to upper left).

Using a center punch, dimple that point for drilling. Then drill a hole by using xx drill bit.

Attach a Cable Holder (Figure 14).by using a sheet metal screw.

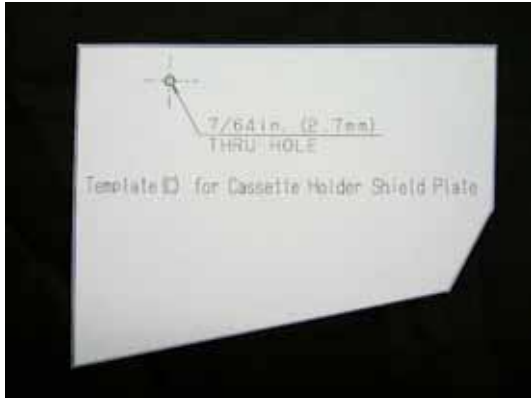


Figure 11

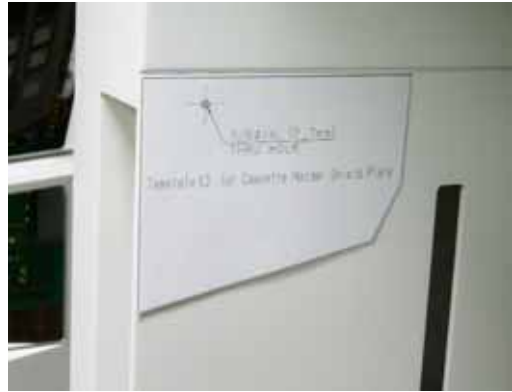


Figure 12



Figure 13
M4 hole

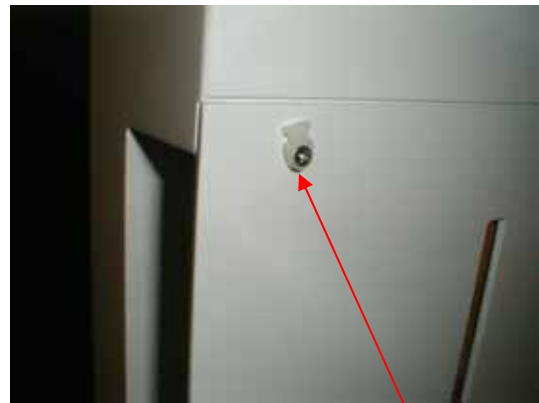


Figure 14
Cable Holder

Remove a Cassette Holding Plate
(PART CODE:EX-06-167 Fig.15) by
unscrewing two screws on both ends.

Cassette Holding Plate



Figure 15

Remove a cassette Holding Rail
(PART CODE:EX-06-280 Fig.16) by
unscrewing four screws (two screws on both ends).

Cassette Holding Rail



Figure 16

Remove a Leaf Spring (Fig.17). Fix a Holder by flat head screws and nuts (By using a small
screw driver and a nut driver) (Fig.18)



Leaf Spring Figure 17

Attach a light blocking plate (Fig.19)
Use two M3 × 10 screws for both ends



Figure 18

Figure 19 Light Blocking Plate

Attach Sensor Unit to the bracket (See Fig.20 & 21)
Use two M4 × 6 screws

Sensor Bracket Sensor

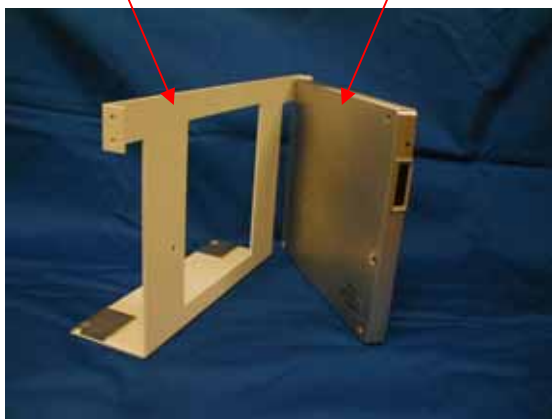


Figure 20



Figure 21

Loosen two hooks on both ends (Fig.22 & 23)

(Use binding head screws M3 × 5) temporarily tighten them (Fig.24)

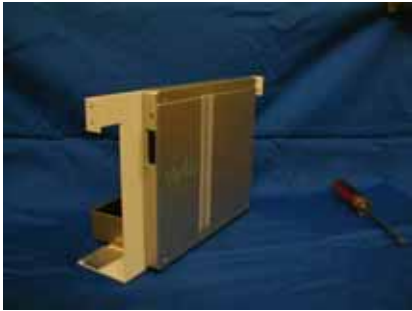


Figure 22



Figure 23

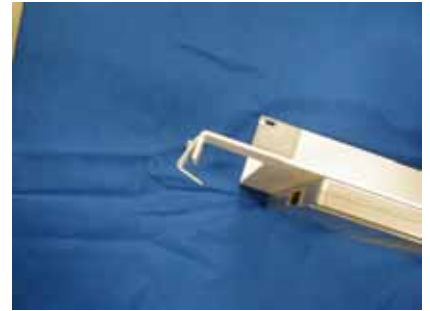


Figure 24

Remove two screws that hold a cover.
(Fig.25)



Figure 25

Insert a sensor unit from the bottom. (Fig.26)



Figure 26

Temporarily tighten a sensor unit (Fig.27)
(Use two binding head screws M3 × 12
and washers)



Figure 27

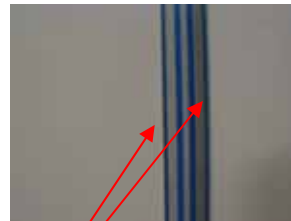
Align two blue stripes to the center
of the slit.(Fig.28)

A : Slit

B : Alignment stripes

(N/G)

(Good)



(Blue line is not aligned to the center)

A

B



Figure 28

Tighten screws that were temporarily
loosened in the figure 26.

(Fig. 29)



Figure 29

Tighten screws that were temporarily
loosened in the figure 24.

(Fig. 30)



Figure 30

4. Digital Cable

Route a digital cable as shown in fig. 31

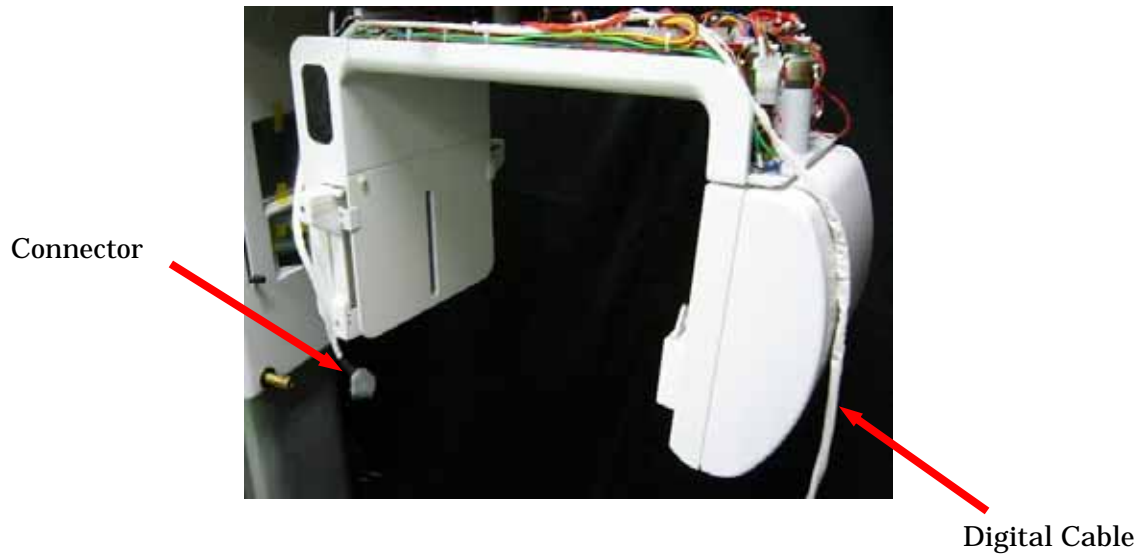


Figure 31

Connect digital cable to sensor unit

Fix a digital cable to a cable holder (refer Fig 14. on page 9) (Fig. 32)

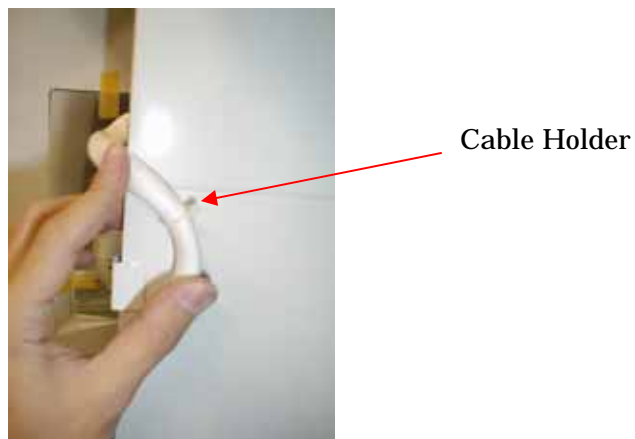


Figure 32

Put the Arm Cover and the Cassette Holder Cover

Run the digital cable through the hole (Fig. 33)

Put a grommet to the hole.

Fix the cable with the cable holder at the alignment mark.

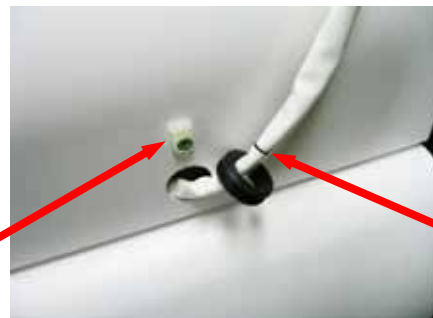


Hole



Grommet

Figure 33



Cable Holder

Alignment Mark



Fix the cable by a cable holder

5. Rotation Unit

Remove a Driving Unit Cover

Remove an old CNB Cable Assembly by disconnecting CNB on both sides, CNB1 & CNB2 connector(Fig. 35) From CNB Port (Fig. 34) on the CN Board B (Part Code: EX-04-150) by disconnecting two CNB, CNb1 & CNb2.

Connect the new CNL1 Cable(Fig.36) to CNB port.

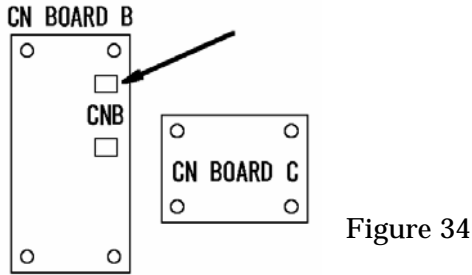


Figure 34

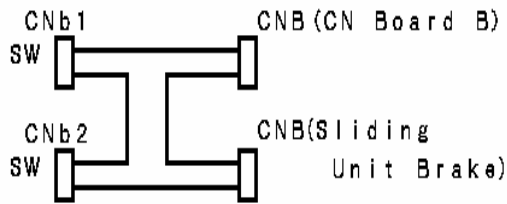


Figure 35 (Old CNB CABLE ASSY)

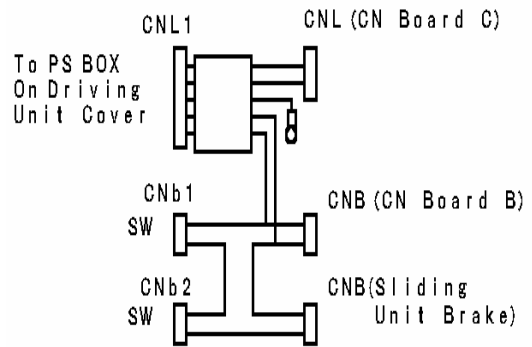
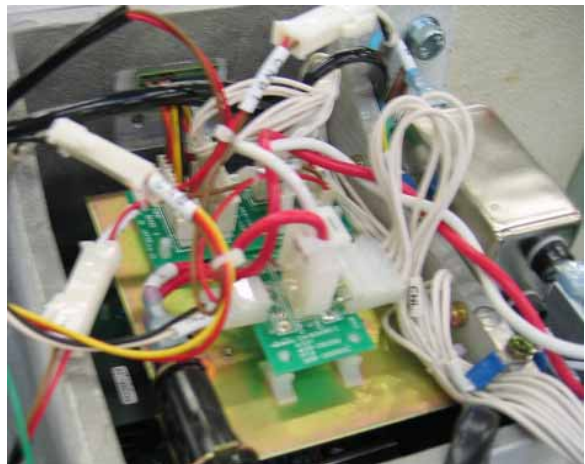


Figure 36 (CNL1 CABLE ASSY)



Figure 35 Actual View



Actual Connection

Connect CN11 Cable Assembly to CLN(2p) port on new CN Board C.
Remove Board C (Part Code: EX-04-160) and replace with new CN Board c
Connect CNL1 Cable “ G ” to Driving Unit (See Fig.37)

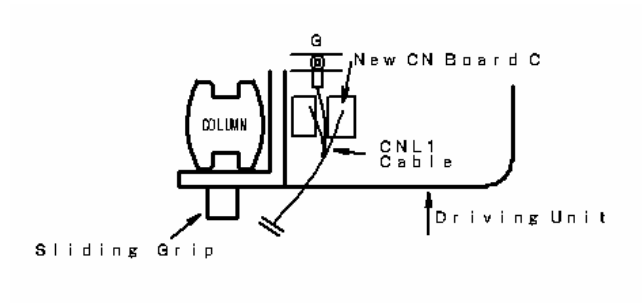


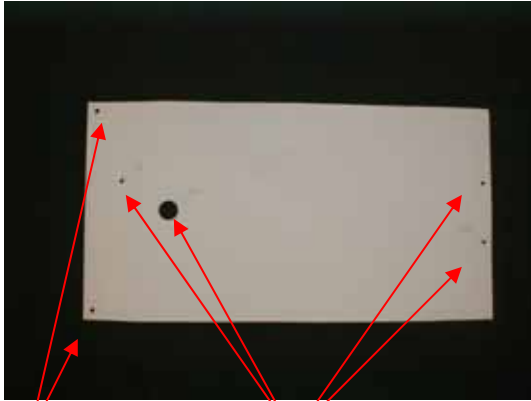
Figure 37

6. Route Digital Cable

Remove the Driving Unit Cover.

Place Template D (Fig. 38) on the Driving Unit Cover and align holes (A).

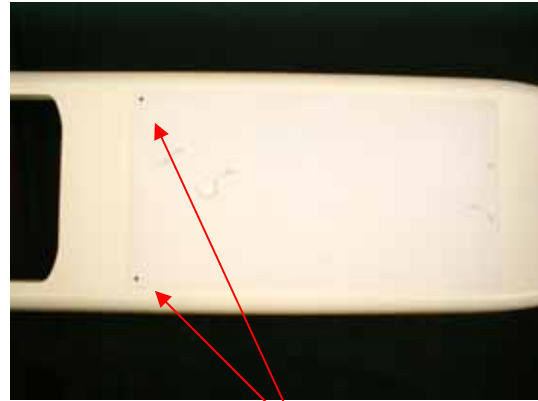
Then Drill holes (B).



A

B

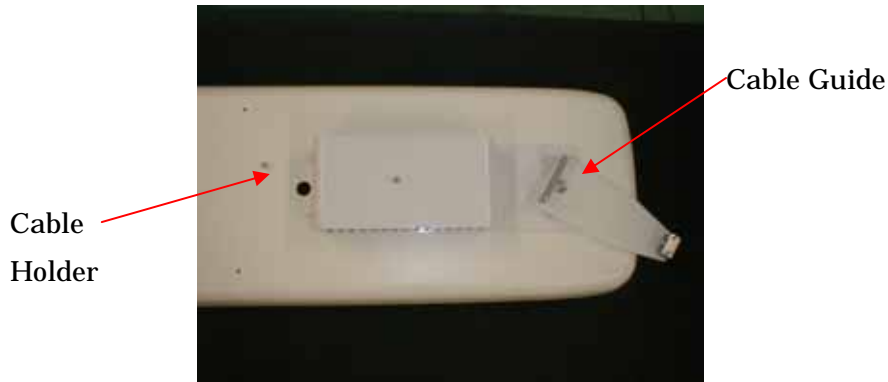
Figure 38



Align those two holes

Figure 39

Attach Cable Guide Assembly and Cable Holder (Fig. 40) on the cover by using nut. (Screw from the bottom)

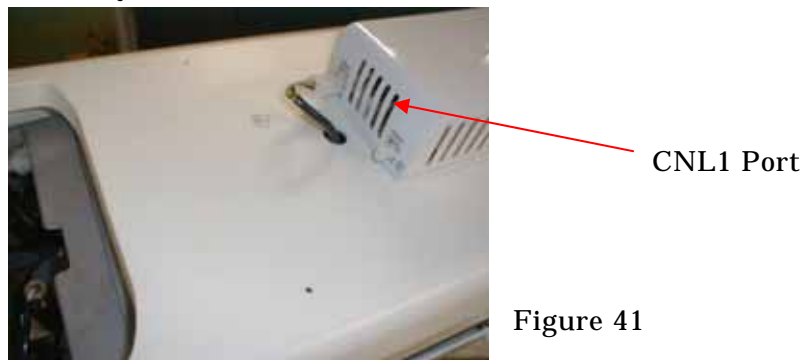


Cable Holder

Cable Guide

Figure 40

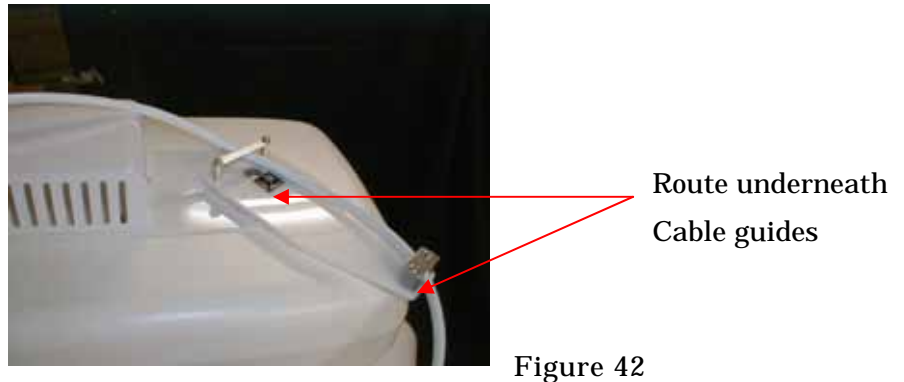
Route CNL1 Cable from the bottom through the hole. Connect to CNL1 port on the back of Cable Guide Assembly.



CNL1 Port

Figure 41

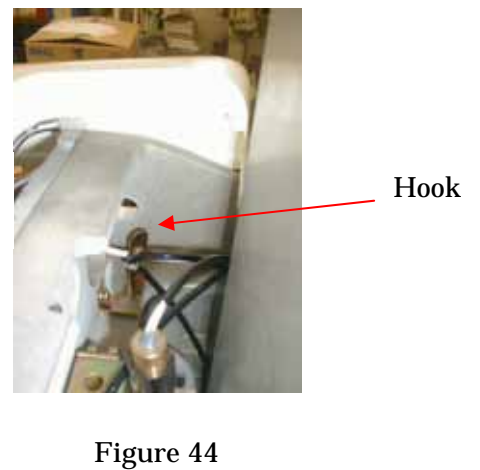
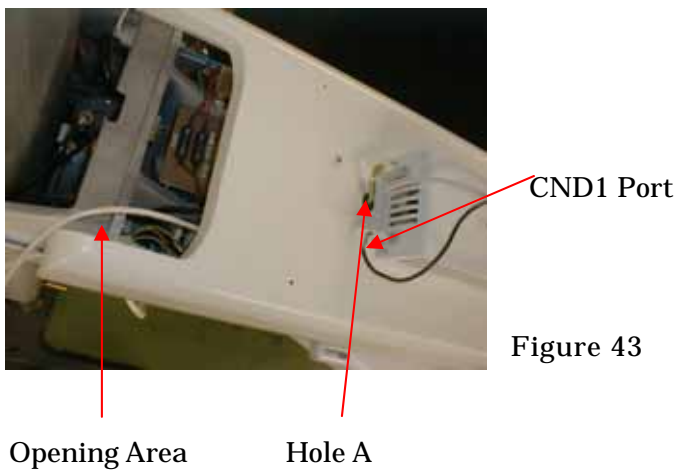
Route Digital Cable (White LAN Cable) through Cable guides. (Fig. 42)



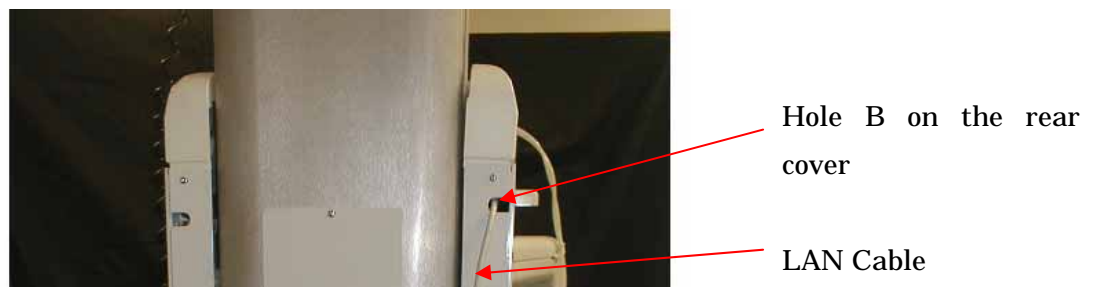
Connect CND1 Cable to CND1 port on the back of Cable Guide Assembly.

Route White LAN Cable through Hole A to the opening area. (Fig. 43)

Route White LAN cable on the hook. (Fig. 44)



Route White LAN Cable through Hole B on the rear cover. (Fig. 45)



Put Rotation Unit Cover on. Leave some slack in the cable and fix the LAN Cable by Cable Holders (with adhesive backed tie bases). (Fig. 46, 47 & 48)



Figure 46 Fix those points



Figure 47



Make sure the cable is not strained

Figure 48

Route LAN Cable to the bottom of the base. Fix LAN Cable by two Cable Holders (with double coated tape). (Fig. 49)



Fix cable by cable holders

Figure 49

Connect Digital Cable 1 and LAN Cable by using coupler. (Fig.50)

Fix a coupler to the wall not to be stepped on.



Figure 50

Connect LAN cable to PC.

LAN Board Installation and PC setup

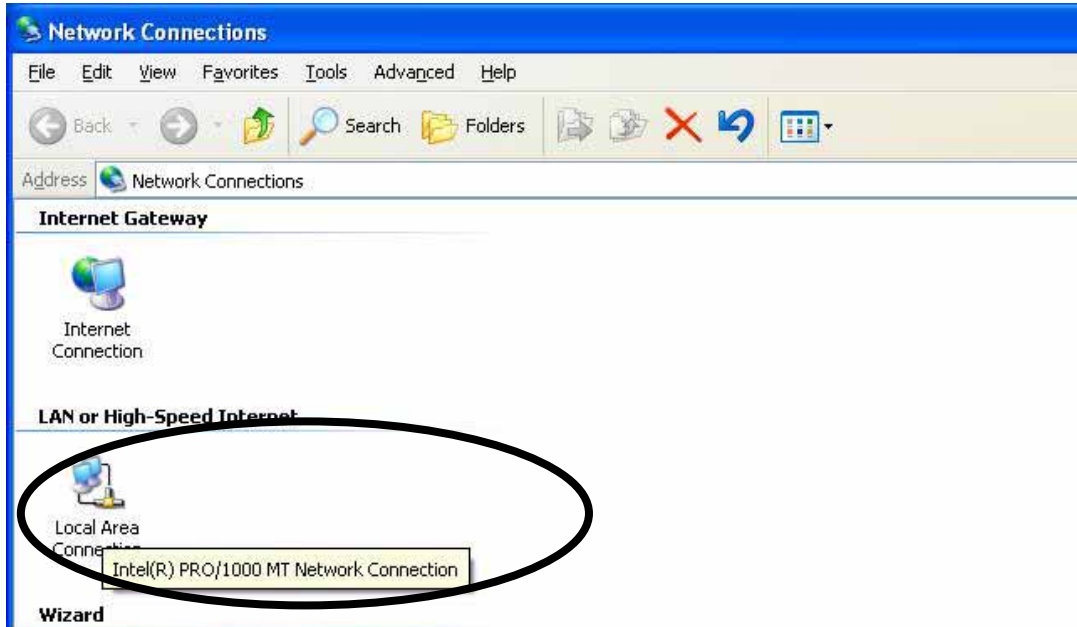
- 1 . Turn the power of personal computer off, and keep the power outlet off.
- 2 . Insert an expanded LAN Board.



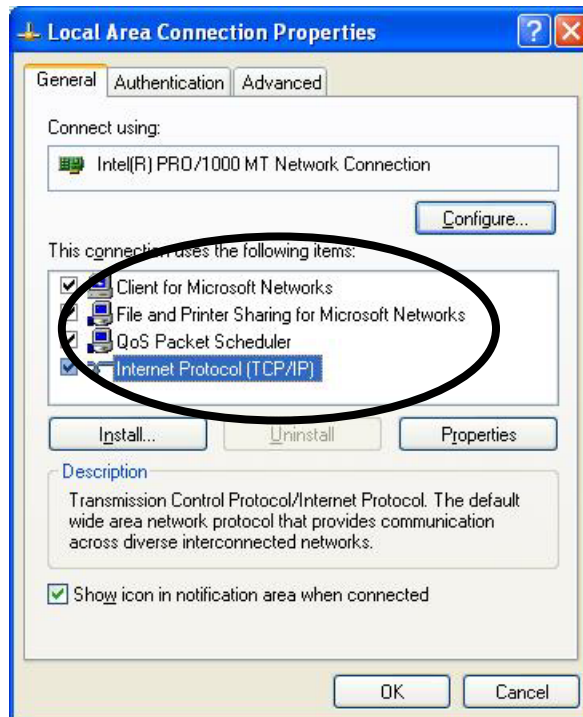
- 3 . Start the personal computer, open Start Menu, right click “My Network” then select “Property”



- 4 . Select “Property” from right clicked menu of Local Area Connection on the expanded LAN Board.

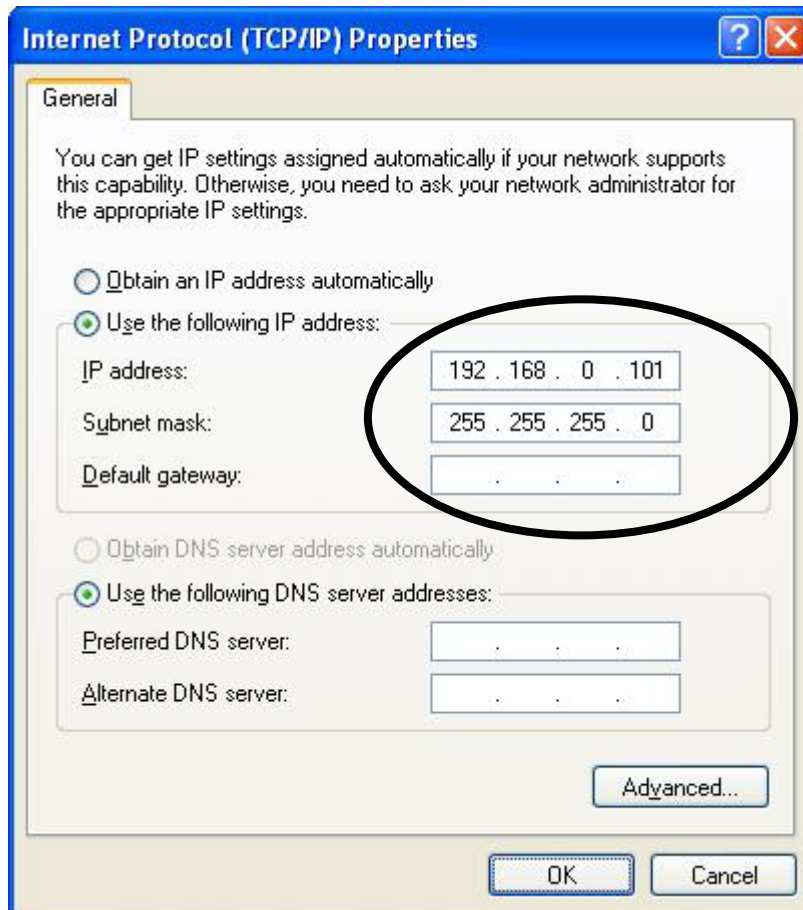


- 5 . Select “Internet Protocol (TCP/IP)” from General Tab, and push “Property” button.



6 . Select “Use following IP Address”, and set IP Address and Subnet Mask.

IP Address 「 1 9 2 . 1 6 8 . 0 . 1 0 1 」
Subnet Mask 「 2 5 5 . 2 5 5 . 2 5 5 . 0 」



7. Click “OK”, the Local Area properties box reappears

8. Click “OK” and you are set up